



- 1.** Tap the side beams in at the required positions for the worktop and lower shelf level. The side beams for the worktop should be positioned in the top two holes of the 762mm uprights. Repeat to get two matching end frames.
- 2.** The face beams for the worktop should be positioned in the top two holes of the 762mm uprights, matching the side beam height. Locate the face beams for the undershelf at the same level as the lower side beams.
- 3.** Now insert the front to back deck support in the main work station level and the undershelf.
- 4.** Turn bay on side. **(A)** Attach castor connectors to the uprights with M8x12 nuts & bolts, M6x12 nuts & bolts. **(B)** Connect castors to the castor connectors with M10x35 nuts & bolts (include the Sleeve) and turn the workbench back onto castors.
- 5.** Add the 15/18mm thick shelf to the worktop and undershelf level.

**Tools Required**

Rubber Mallet, Phillips Screwdriver  
Spanners -10mm / 13mm / 2x17mm

**Safety Precaution**

**Two competent people** wearing **safety gloves**, **safety shoes** and **protective eyewear** are recommended to undertake the assembly.

